Generally, make sure your printer has **storage space** free. Without free space all kind of errors may occur.
• Delete old gcode files from your printer within Mainsail or fluidd.

•Q: I got an error "Internal error on command...".
•Q: I got an error "Malformed command...".
•A: Make sure to not have special characters in the printed file name.

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Thank you!
Christian 🙂